



Healthy Machine Coolant INSTRUCTIONS



Always maintain the right coolant concentrations with a refractometer



Never add straight water or straight concentrate to a sump



Always add premixed coolant to a sump



Never let alkaline cleaners or solvents enter your machine's coolant



Always keep coolant sump levels as full as possible



Never let unwanted free oils (tramp oils) collect on sump surfaces



Keep all coolant hoses and lines tight to prevent air induction



Never let machine filters and screens become clogged with chips



Always practice good 'housekeeping' in and around machine tool



Never let chips and swarf build up in machine sumps



Use Reverse Osmosis or Deionized water to mix machine coolants



Never let cigarette butts, chewing tobacco, sunflower seeds, foodstuffs, body fluids of any kind enter machine or machine sump